

PROCESS INSPECTION REPORT (PIR)

Part Number:	4X0028REV2
Part Name:	BUSHING
Sample plan:	EVERY 20+FOLO

Process	LATHES
Operation	20
Op-s in PO	20

Date of Form:	21.03.13
Issue:	0
Op- s in total	20

Supplier	CUTFORM OU
Address	KESK TEE 13
	JURI TECHNOPARK

No:	1		2		3																Check by	Date	Order no
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max			
Drawing requirement	∅40±1		∅20±1		120±1																		
Tolerance	39	41	19	21	119	121																	
First off	40,0	20,0	120,2																		116	2103.13	A30321-8
	40,1	20,0	120,2																		116	-	-
	40,0	20,2	120,2																		116	-	-
	39,9	20,1	120,1																		116	-	-
LAST off	40,0	20,0	120,1																		116	2103.13	-

All dimensions in mm's